

CLAIM AMENDMENTS

1 1. (currently amended) A method for the wet mechanical
2 processing of a mixture of materials using ~~, in particular all~~
3 ~~kinds of waste, consisting of inert materials, water as well as~~
4 ~~organic materials having a water soluble and a bioconvertible part,~~
5 ~~wherein water is used as solvent, detergent and separating agent,~~
6 ~~characterized in that the method comprising the steps of:~~

7 continuously mixing the mixture of materials ~~is at first~~
8 ~~continuously mixed~~ in a mixer ~~[[(4)]]~~ with water as separating
9 agent and detergent, without separating off compounds of the
10 mixture, until a dry substance content of 15% to 25% is ~~adjusted~~
11 obtained, ~~that in a first step~~

12 a) thereafter

13 discharging the mixture of materials ~~is discharged~~
14 from the mixer ~~[[(4)]]~~ by means of a conveyor
15 ~~[[(9)]], wherein by the addition of~~
16 adding water (11, 12) the to the mixture such that
17 light components remain dissolved in a
18 solid/liquid mixture having a dry substance
19 content of 10% to 20% ~~, whereas the and~~ heavy
20 components settle and are separated by means of
21 the conveyor as a first inert heavy fraction
22 ~~[[(15)]]~~ having a grain size of > 25 mm,

23 sieving off, rinsing, and pressing from the
24 remaining solid/liquid mixture ~~[[14]]~~,
25 organic light materials having a grain size of
26 30 to 120 mm ~~are sieved off, reached and~~
27 pressed as a first organic light fraction
28 ~~[[22]]~~, ~~that in a second step~~

29 b) thereafter separating by sieving and rinsing from the
30 remaining suspension having an adjusted dry substance content of 6%
31 to 12% ~~are separated out at~~ first inert heavy materials ~~[[28]]~~
32 having a grain size of 2-25 mm by gravity and subsequently further
33 organic light materials ~~[[32]]~~ having a grain size of 3 to 30 mm
34 ~~by sieving and rinsing, that in a third step~~

35 c) thereafter separating from the remaining suspension
36 having an adjusted dry substance content of 3% to 8% ~~[[,]]~~ further
37 inert heavy materials ~~[[40]]~~ having a grain size of < 2 mm ~~are~~
38 ~~separated out~~ by centrifugal forces and subsequently separating by
39 sieving and rinsing further organic light materials ~~[[49]]~~ having
40 a grain size of 150 µm to 3 mm ~~by sieving and rinsing~~.

1 2. (currently amended) The method according to claim 1,
2 characterized in that wherein in the first to third steps a) to c)
3 ~~[[,]]~~ fresh water or recirculated water consisting of unprocessed
4 and/or purified filtrate or respectively sewage water of ~~the second~~
5 ~~and/or third step b) or c)~~ is used as solvent, detergent or
6 respectively separating agent.

1 3. (currently amended) The method according to claim 1,
2 ~~characterized in that in the pre-step of the mixing, further~~
3 ~~comprising before step a) the steps of~~
4 conveying the mixture of materials ~~is conveyed~~ into the
5 mixer [(4)] by means of a dosing conveyor [(2)] and [[that]]
6 adding water already in the conveyor [(2)] water τ
7 ~~preferably recirculated water, is added~~ for improving the wetting
8 ability of the mixture of materials and for pre-mixing.

1 4. (currently amended) The method according to claim 1-
2 ~~characterized in that wherein~~ in the first step a) [[the]]
3 discharge [(8)] from the mixer [(4)] is separated by means of a
4 spiral conveyor [(9)] that ~~disposes of~~ has a sufficient free
5 section area in [[the]] an upper part, so that a portion [[part,]]
6 principally consisting of light materials [,] is directly carried
7 away into an upflow classifier [(10)] above the screw and that
8 another portion [[part,]] principally consisting of heavy materials
9 is further cleaned of light materials by means of rinsing water
10 [(13)] and is discharged via the spiral conveyor [(9)].

1 5. (currently amended) The method according to claim 4-
2 ~~characterized in that wherein~~ in the first step a) the light
3 materials [(14)] are transferred outward into ~~the sieving~~ a sieve
4 [(16)] via [[the]] hydraulic pressure caused by ~~the filling~~ a

5 fill level in the mixer [(4)], ~~the pre-pressure via the pressure~~
6 created by rinsing water pumps [(54, 55)] as well as ~~[[the]]~~ by a
7 fresh water supply [(13)] via the upflow classifier [(10)].

1 6. (currently amended) The method according to claim 4
2 ~~characterized in that~~ wherein in the first step a) the heavy
3 materials in the conveyor [(9)] are rinsed with filtrate of the
4 second step [(11)] b) and purified filtrate of the third step
5 [(12)] as well as with fresh water [(13)] in a cascaded manner
6 ~~, wherein the~~ such that settling heavy materials are cleaned of
7 ~~[[the]]~~ dissolved organic material, ~~[[the]]~~ light materials and
8 ~~[[the]]~~ finer heavy materials.

1 7. (currently amended) The method according to claim 6
2 ~~characterized in that~~ wherein in the first step a), compressed air
3 is additionally employed for rinsing the heavy materials in the
4 conveyor [(9)].

1 8. (currently amended) The method according to claim 6
2 ~~characterized in that~~ wherein the inert heavy materials [(15)]
3 that have been discharged in ~~the first step a)~~ are dumped directly
4 or after a ~~[[post-]]~~ rotting or ~~respectively~~ deterioration.

1 9. (currently amended) The method according to claim 6
2 ~~characterized in that~~ wherein the inert heavy materials [(15)]

3 that have been discharged in ~~the first~~ step a) are crushed via a
4 breaker and after the crushing are either added to the mixture of
5 materials of ~~the second~~ step b) ~~, in the case of a crushing when~~
6 crushed to less than 15 mm or the mixture of materials of ~~the third~~
7 step c) ~~or , in the case of a crushing when crushed~~ to less than
8 3 mm for further purification, wherein before the crushing, metals
9 are separated out by a metal separator.

1 10. (currently amended) The method according to claim
2 ~~5, characterized in that~~ wherein in ~~the first~~ step a), the light
3 materials ~~[[(14)]]~~ are rinsed with purified filtrate of ~~the third~~
4 step c) ~~(18) and/~~ or with fresh water during ~~[[the]]~~ sieving
5 ~~[[(16)]]~~.

1 11. (currently amended) The method according to claim
2 ~~10, characterized in that~~ wherein in ~~the first~~ step a) the sieved
3 light materials ~~[[(22.1)]]~~ are dehydrated by a single-step or
4 multiple-step mechanical dehydration.

1 12. (currently amended) The method according to claim
2 ~~11, characterized in that~~ wherein the light materials ~~[[(22.1)]]~~
3 are crushed before being pressed ~~off (19)~~, so that ~~among others~~ a
4 higher dehydration rate of biogenous organic compounds can be
5 achieved.

1 13. (currently amended) The method according to claim
2 ~~1, characterized in that the wherein~~ filtrates [[(17, 21)]] of the
3 first step a) are conveyed into a sedimentation basin [[(23)]] of
4 ~~the second step b)~~ due to the hydraulic pressure.

1 14. (currently amended) The method according to claim
2 ~~13, characterized in that wherein~~ in the second step b) [[, the]]
3 filtrates [[(17, 21)]] of the first step a) are rinsed in a
4 conveyor [[(24)]] with air [[and/]] or with a filtrate from the
5 third step c) ~~(25) and/~~ or with fresh water [[(26)]] in a cascaded
6 manner, wherein further heavy materials [[(28)]] are cleaned of
7 [[the]] dissolved organic material, [[the]] light materials ~~as well~~
8 ~~as the and~~ finer adhering heavy materials.

1 15. (currently amended) The method according to claim
2 ~~14, characterized in that the wherein~~ light materials ~~(27) that~~ are
3 carried away from the sedimentation basin [[(23)]] via an overflow
4 to [[reach]] a sieve [[(29)]] where they are sieved, rinsed and
5 pressed [[off]].

1 16. (currently amended) The method according to claim
2 ~~15, characterized in that the wherein~~ light materials [[(27)]] that
3 have been separated out via the sieve [[(29)]] are dehydrated by a
4 single-step or multiple-step mechanical dehydration.

1 17. (currently amended) The method according to claim
2 ~~1, characterized in that the~~ wherein a filtrate ~~[[(33)]]~~ of the
3 ~~second step b)~~ at first is conveyed into a filtrate vessel and
4 therefrom is conveyed into a hydrocyclone ~~[[(36)]]~~ in ~~the third~~
5 ~~step c)~~, by means of which, according to ~~[[the]]~~ dry substance
6 content and viscosity of the filtrate, heavy materials of a grain
7 size up to 50 - 150 μ m are ~~[[being]]~~ separated out.

1 18. (currently amended) The method according to claim
2 ~~17, characterized in that the~~ wherein an underflow ~~[[(37.2)]]~~ of
3 the hydrocyclone is classified and washed by a sorting spiral
4 ~~[[(38)]]~~ by addition of recirculated water ~~[[(58)]]~~, wherein the
5 purified heavy fraction is washed and dehydrated via a
6 sedimentation basin having a screw discharge ~~[[(39)]]~~ by rinsing
7 with fresh water ~~[[(37.3)]]~~ as well as the heavy fraction that is
8 loaded with organic material and the washing water ~~[[(41)]]~~ is
9 recirculated into the filtrate vessel ~~[[(34)]]~~ of ~~the second step~~
10 b).

1 19. (currently amended) The method according to claim
2 ~~17, characterized in that~~ wherein the underflow ~~[[(37.2)]]~~ of the
3 hydrocyclone is washed and dehydrated via a vibration sieve with
4 fresh water rinsing.

1 20. (currently amended) The method according to claim
2 17, ~~characterized in that the~~ wherein overflow ~~[(37.1)]~~ of the
3 hydrocyclone is conveyed to a vibration sieve ~~(43), the~~ from which
4 sieved-off particles are rinsed with fresh water ~~[[and/]]~~ or
5 filtrate ~~[[, the]]~~ and pre-thickened filter cake ~~[(44)]~~ is
6 dehydrated mechanically via a screw press ~~[[es (45)]]~~ and ~~[[the]]~~
7 pressed-out water is recirculated into the vibration sieve
8 ~~[(43)]]~~.

1 21. (currently amended) The method according to claim
2 20, ~~characterized in that the~~ wherein filtrate ~~[(50)]~~ from the
3 vibration sieve ~~[(43)]~~ is ~~completely or partially~~ processed in an
4 aerobic manner or in an anaerobic manner and subsequently
5 recirculated into the process.

1 22. (currently amended) The method according to claim
2 21, ~~characterized in that the~~ wherein filtrate ~~[(50)]~~ is conveyed
3 into a further filtrate vessel ~~[(52),]~~ wherein ~~[[the]]~~ a
4 residence time of the filtrate ~~[(50)]~~ in this vessel as well as
5 ~~[[the]]~~ a residence time of the filtrate ~~[(33)]~~ of the ~~second~~
6 step b) in the filtrate vessel ~~(34)~~ ~~that is connected~~ upstream of
7 the hydrocyclone by a respective dimensioning of the vessels is
8 selected such that ~~a hydrolysis of the filtrates is effected~~ are
9 hydrolized.

1 23. (currently amended) The method according to claim
2 ~~22, characterized in that wherein~~ a partial stream of [[the]]
3 filtrate [[(53)]] from the filtrate vessel [[(52)]] is purified via
4 an anaerobic sewage treatment and [[the]] a purified discharge from
5 the sewage treatment is re-used as recirculated water in the
6 process ~~, wherein by such that with~~ a low pH of the recirculated
7 water [[,]] a higher solubility of the organic fraction can be
8 achieved.

1 24. (currently amended) The method according to claim
2 ~~21, characterized in that the wherein~~ filtrate of the third step c)
3 that has been processed in an aerobic or anaerobic manner is
4 cleaned of pollutants [[and/]] or of salts before being
5 recirculated into the process as recirculated water via
6 microfiltration, nanofiltration or reverse osmosis systems, ~~wherein~~
7 ~~via such that~~ the purified recirculated water [[,]] reduces the
8 pollutant concentration of the mixture of materials in the process
9 ~~is reduced.~~

1 25. (currently amended) The method according to claim
2 ~~21, characterized in that wherein~~ the recirculated ~~water (57)~~
3 filtrate is heated up to 30-85° before recirculation into the
4 process via a heat exchanger [[(56)]] for improving [[the]]
5 separating performance of the total system, dehydration rate of the
6 organic fraction, [[the]] solubility of the fermentable organic

7 material and ~~[[the]]~~ sterilization of the individual fractions as
8 well as for ~~adjustment of the~~ setting a temperature of 35° or 55°
9 that is required for the fermentation of sewage water ~~[[53]]~~
10 ~~[[and/]]~~ or of ~~[[the]]~~ light material fractions ~~[[22, 32, 49]]~~.

1 26. (currently amended) The method according to claim
2 ~~21, characterized in that~~ wherein for ~~[[the]]~~ fermentation of the
3 sewage water ~~[[53]]~~ as well as of ~~all or individual~~ light
4 material fractions ~~[[22, 32, 49]]~~, a ~~method known in the prior~~
5 ~~art, in particular the dry fermentation process or also the wet~~
6 fermentation process is employed.

1 27. (currently amended) The method according to claim
2 ~~26, characterized in that~~ wherein the light material fractions
3 ~~[[22, 32, 49]]~~ that have been separated out in ~~the first to the~~
4 ~~third steps a) to c)~~ during the fermentation are adjusted to a
5 predetermined dehydration rate and ~~that a post-crushing is~~
6 ~~performed upon them~~ they are then crushed.

1 28. (currently amended) The method according to claim
2 ~~1, characterized in that~~ wherein the light material fractions
3 ~~[[22, 32, 49]]~~ that have been separated out in ~~the first to the~~
4 ~~third steps a) to c)~~ are conveyed into a hydrolizer ~~[[ysis]]~~ or a
5 percolator ~~[[ion]]~~, whereby ~~[[in]]~~ the light materials after

6 [[the]] hydrolysis or the percolation have better mechanical
7 dehydration properties.

1 29. (currently amended) The method according to claim
2 ~~1, characterized in that~~ wherein the light materials [(22, 32,
3 49)] that have been separated out during the first to the ~~third~~
4 step c are dehydrated principally mechanically [[and/]] or are
5 thermally or thermally-biologically after-treated and dried for
6 [[the]] energy utilization or utilization as material in the form
7 of a dry fertilizer.

1 30. (currently amended) The method according to claim
2 ~~29, characterized in that~~ wherein the thermally dried light
3 material fractions [(22, 32, 49)] are used as dry fertilizer
4 pellets after a pelletization for the improvement of [[the]] plant
5 tolerance.

1 31. (currently amended) The method according to claim
2 ~~29, characterized in that~~ wherein the dried light fractions [(22,
3 32, 49)] are employed as pelletization auxiliary means for [[the]]
4 pelletization of substitute combustibles as packaging waste or
5 reprocessed sieve overflow from mechanical-biological processing
6 plants, whereby at the same time [[, the]] thermal stability of the
7 combustible pellets in ~~the use in~~ shaft gasification methods is
8 improved.

1 32. (currently amended) The method according to claim
2 ~~1, characterized in that the~~ wherein sludge from the aerobic and
3 anaerobic recirculated water processing is utilized due to a
4 remaining pollution load separately from the purified light
5 material fractions [(22, 32, 49)].

1 33. (currently amended) The method according to claim
2 ~~1, characterized in that the~~ wherein very fine heavy materials that
3 remain in the filtrate after ~~the third step c)~~ and remaining very
4 fine material are separated along with the sludge from the
5 purification of the recirculated water.

1 34. (currently amended) The method according to claim
2 ~~1, characterized in that the~~ wherein control [(ling)] of the
3 quantities of the circulation, fresh and sewage waters is effected
4 ~~dependently~~ depending on the viscosity of the recirculated water
5 and the current consumption of the mixer [(4)].

1 35. (currently amended) A device for performing the
2 method according claim 1, consisting of the serial mounting
3 connection of

4 a dosing conveyor [(2)], a mixer [(4)], a spiral
5 conveyor [(9)], an upflow classifier [(10)], a sieving device
6 [(16)] and a press [(19)]

7 in ~~a~~ first step a) of the method

8 a sedimentation basin ~~[(23)]~~, a screw discharge
9 ~~[(24)]~~, a sieving device ~~[(29)]~~ and a
10 filtrate vessel ~~[(34)]~~;

11 in ~~a~~ second step b) of the method

12 a rotary pump ~~[(35)]~~, a hydrocyclone ~~[(36)]~~, a
13 vibration sieve ~~[(43)]~~ and a screw press
14 ~~[(45)]~~, as well as, upstream of the
15 hydrocyclone, a sorting spiral ~~[(38)]~~, a
16 calming bath with sand discharge ~~[(39)]~~; and

17 in ~~a~~ third step c) of the method

18 from the remaining suspension having an adjusted dry
19 substance content of 3% to 8% ~~[(,)]~~ further inert heavy materials
20 ~~[(40)]~~ having a grain size of < 2 mm are separated out by
21 centrifugal forces and subsequently further organic light materials
22 ~~[(49)]~~ having a grain size of 150 µm to 3 mm are separated by
23 sieving and rinsing.

1 36. (currently amended) The device according to claim
2 ~~35, characterized in that wherein~~ the dosing conveyor ~~[(2)]~~ of
3 ~~the first step a)~~ of the method is a spiral conveyor.

1 37. (currently amended) The device according to claim
2 ~~35, characterized in that wherein~~ the mixer ~~[(4)]~~ of ~~the first~~

3 step a) of the method is designed as a standing vessel having a
4 stirrer ~~[[(7)]]~~ that is preferably driven from below, wherein
5 ~~[[the]]~~ discharge of the suspension is ~~provided in~~ ~~[[the]]~~ a lower
6 area of the mixer.

1 38. (currently amended) The device according to claim
2 ~~35, characterized in that~~ wherein the spiral conveyor ~~[[(9)]]~~ of
3 ~~the first step a)~~ of the method has a maximum diameter of 300 mm
4 and a thread pitch of about 150 mm as well as in ~~[[the]]~~ an upper
5 area a free flow cross section of about 150 mm.

1 39. (currently amended) The device according to claim
2 ~~35, characterized in that~~ wherein the sieving device ~~[[(16)]]~~ of
3 ~~the first step a)~~ of the method is a sieving screw that beside the
4 function of sieving and washing also ~~leads to a pressing of~~ presses
5 the light materials ~~[[(22.1)]]~~.

1 40. (currently amended) The device according to claim
2 ~~35, characterized in that~~ wherein the press ~~[[(19)]]~~ of ~~the first~~
3 ~~step a)~~ of the method consists of one or more screw presses.

1 41. (currently amended) The device according to claim
2 ~~35, characterized in that~~ wherein the sedimentation basin ~~[[(23)]]~~
3 ~~of the second step b)~~ ~~has the structure of~~ is a sand classifier.